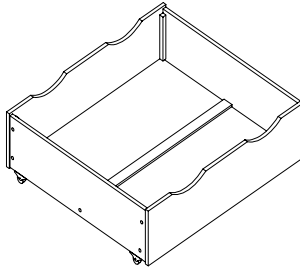




Assembly Sheet - Storage Drawer

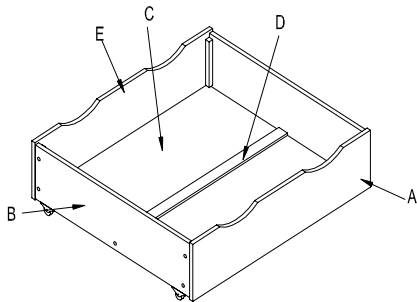


Thank you for purchasing our products. Assembly of this product requires a phillips screwdriver and Hex Wrench (included).

Lay out parts on a non-abrasive surface to avoid scratching finish.

NO.	DRAWING	DESCRIPTION	Q'TY
F		HEX BOLT	8
G		WHEEL	4
H		WOOD SCREW	8

NO.	DRAWING	DESCRIPTION	Q'TY
A		FRONT PANEL	1
B		END PANELS	2
C		STORAGE DRAWER BOTTOM	2
D		BOTTOM SUPPORT	1
E		BACK PANEL	1

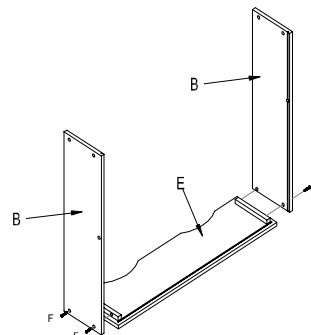


STEP 1

Identify and count all parts and Hardware using diagram above.

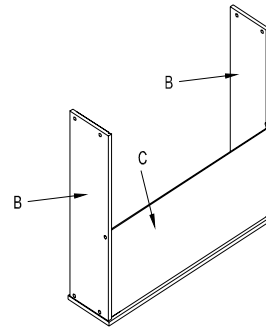
Step 2

Lay Back Panel (E) w/ groove facing up on a non-abrasive surface. Align thru holes in End Panels (B) to threaded inserts in cleats of Back Panel (E). Attach Side Panels (B) by threading Hex bolt (F) into threaded inserts in cleat (Do not overtighten at this time).



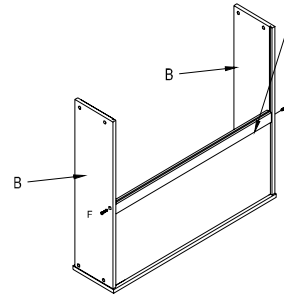
STEP 3

Slide Drawer Bottom (C) into grooves in Side panels (B) and Back Panel (E). Make sure that drawer bottom (C) seats completely down into the grooves.



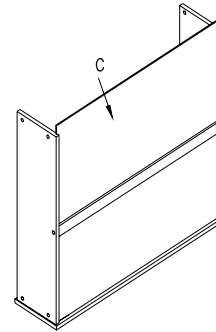
STEP 4

Attach Bottom Support (D) by Aligning the groove in one edge to the Drawer Bottom and the thru holes in the End Panels to the threaded inserts in the ends of the Bottom Support. Thread Hex bolt (F) thru the thru holes in the End Panels into threaded inserts in Bottom Support (Do not overtighten at this time).



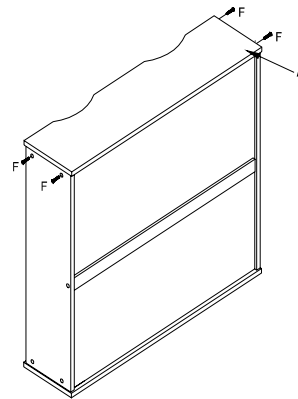
STEP 5

Slide Storage Drawer Bottom (C) into grooves on Side Panels (B) and Bottom Supports (D). Make sure the Drawer Bottom seats down into the grooves



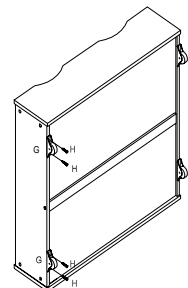
STEP 6

Align Drawer Bottom (C) to groove in Front Panel (A). Attach Ends Panels (B) to Front Panel (A) by aligning thru holes in End Panels to threaded inserts in cleats of Front Panel (A). Thread Hex bolt (F) into threaded inserts in cleat. At this time tighten all Hex Bolts.



STEP 7

Attach 4 Wheels (G) to Side Panels (B). Do this by screwing Wood ScREW (H) in pilot holes in bottom edge of end panels.



This completes the assembly of the Storage Drawer